

Safety Data Sheet

According to Regulation (EC) No. 1272/2008 (CLP), as amended by Commission Regulation (EU) 2019/521 and Commission Delegated Regulation (EU) 2020/217, and (EC) No. 1907/2006 (REACH)

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product Name: Nylon 11 CF

Product code: FLP11C01

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses: For use in Formlabs Fuse Printers.

Uses advised against: Not determined or not applicable.

Reasons why uses advised against: Not determined or not applicable.

1.3 Details of the manufacturer/supplier of the safety data sheet

Manufacturer:

United States

Formlabs, Inc

35 Medford St

Suite 201 Somerville, MA 02143

+1 617 855 0762

sds@formlabs.com

1.4 Emergency telephone number:

1-800-424-9300 (24/7)

SECTION 2: Hazard(s) identification

2.1 Classification of the substance or mixture:

Classification according to Regulation (EC) No. 1272/2008 (CLP): The substance is not classified as hazardous according to the Globally Harmonized System (GHS).

Hazard-determining components of labeling: None

Additional Information: None

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008 (CLP)

Hazard pictograms: None

Signal Word: None

Hazard statements: None

Precautionary statements: None

2.3 Other hazards: None known

SECTION 3: Composition/information on ingredients

3.1 Substance: This substance is not classified as hazardous.

3.2 Mixture: Not applicable.

Additional information: None

Full Text of H and EUH statements: See section 16

SECTION 4: First aid measures

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4.1 Description of first aid measures

General notes:

Show this Safety Data Sheet to the doctor in attendance.

Following inhalation:

If inhaled, remove person to fresh air and place in a position comfortable for breathing. If respiratory symptoms develop or persist, seek medical advice/attention.

Following skin contact:

Wash affected area with plenty of soap and water. Remove contaminated clothing and launder before reuse. If skin irritation develops or persists, seek medical advice/attention.

Following eye contact:

Immediately rinse eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 15 minutes. If eye irritation develops or persists, seek medical advice/attention.

Following ingestion:

If swallowed, DO NOT induce vomiting unless told to do so by a physician or poison control center. Rinse mouth with water. Never give anything by mouth to an unconscious person. If spontaneous vomiting occurs, place on the left side with head down to prevent aspiration of liquid into the lungs. If symptoms develop or persist, seek medical advice/attention.

Self-Protection of the first aider:

Not determined or not available.

4.2 Most important symptoms and effects, both acute and delayed

Acute symptoms and effects:

Product presents an explosion hazard when suspended in air under certain conditions. Inhalation of large amounts of dust may cause inflammation and irritation of the nose and throat. Symptoms may include cough, sore throat, tightness of the chest, chest pain and lightheadedness.

Delayed symptoms and effects:

Not determined or not available.

4.3 Indication of any immediate medical attention and special treatment needed

Specific treatment:

Not determined or not available.

Notes for the doctor:

Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media:

Water mist/fog, carbon dioxide, dry chemical or alcohol resistant foam.

Unsuitable extinguishing media:

Do not use water jet.

5.2 Special hazards arising from the substance or mixture:

Thermal decomposition may produce irritating/toxic fumes/gases.

May form combustible dust concentrations in air. Reacts with water and alcohols. Reacts violently with oxidants, strong acids and bases and chlorinated hydrocarbons. This generates a fire and explosion hazard. Thermal decomposition may produce irritating/toxic fumes/gases.

5.3 Advice for firefighters

Personal protection equipment:

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA).

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Special precautions:

Avoid contact with skin, eyes, hair and clothing. Do not breathe fumes/gas/mists/aerosols/vapors/dusts. Move containers from fire area if safe to do so. Use water spray/fog for cooling fire exposed containers. Avoid unnecessary run-off of extinguishing media which may cause pollution.

Violent reactions may result from the use of a water jet or halogenated extinguishing agents. When using extinguishers, avoid dispersing combustible dust into the air. Aim extinguishers directly at the base of the flames and apply the agent as gently as possible. Overall, give preference to using medium to wide spray patterns rather than solid streams. Use only non-sparking tools. Fire fight from a protected location or maximum possible distance. Use water spray/fog for cooling fire exposed containers. Avoid unnecessary run-off of extinguishing media which may cause pollution.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures:

Evacuate unnecessary personnel. Extinguish any sources of ignition. Do not ventilate area as this may spread dust. Wear recommended personal protective equipment including suitable respiratory protection (see Section 8). Ensure no sources of electric discharge or ignition are on your person before entering area. Do not get on skin, eyes or on clothing. Avoid breathing dust, fumes. Wash thoroughly after handling. Remove contaminated clothing and launder before reuse.

6.2 Environmental precautions:

Prevent further leakage or spillage if safe to do so. Prevent from reaching drains, sewers and waterways. Discharge into the environment must be avoided.

6.3 Methods and material for containment and cleaning up:

Do not touch damaged containers or spilled material unless wearing appropriate personal protective clothing. Stop leak if you can do it without risk. Contain and collect spillage and place in suitable container for future disposal. Dispose of in accordance with all applicable regulations (see Section 13). Avoid dust generation or stirring up of dust. Use only non-sparking tools. Ground all equipment used for recovery and clean up. Vacuum up and place in suitable containers for future disposal. Only use vacuum cleaners approved for dust collection. Dispose of in accordance with all applicable regulations (see Section 13).

6.4 Reference to other sections:

For personal protective equipment see Section 8. For disposal see Section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling:

Use appropriate personal protective equipment (see Section 8). Use only with adequate ventilation. Avoid breathing mist/vapor/spray/dust. Do not eat, drink, smoke, or use personal products when handling chemical substances. Avoid contact with skin, eyes and clothing. Use dust explosion proof electrical equipment and lighting. Avoid dust generation and dispersal of dust in air. Dust deposits should not be allowed to accumulate on surfaces. Clean dust residues at regular intervals. Do not use brooms or compressed air hoses to clean surfaces. Only use vacuums approved for dust collection. Use only nonsparking tools. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions such as electrical grounding and bonding or inner atmospheres. Keep containers tightly closed and grounded when not in use. Workers whose clothing may have been contaminated should change into non-contaminated clothing before leaving the work premises. Contaminated clothing should be segregated in such a manner so that there is no direct personal contact by personnel who handle, dispose or clean the clothing. Contaminated clothing should not be allowed out of the workplace. Wash affected areas thoroughly after handling. Keep away from incompatible materials (See Section 10).

7.2 Conditions for safe storage, including any incompatibilities:

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Store in cool, dry, well-ventilated location out of direct sunlight. Keep away from food and beverages. Protect from freezing and physical damage. Store away from heat, open flames and other sources of ignition. Keep container tightly sealed. Store away from incompatible materials (See Section 10).

7.3 Specific end use(s):

Refer to Section 1 (Recommended Use).

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Only those substances with limit values have been included below.

Occupational Exposure limit values:

No occupational exposure limits noted for the ingredient(s).

Biological limit values:

No biological exposure limits noted for the ingredient(s).

Derived No Effect Level (DNEL):

Not determined or not applicable.

Predicted No Effect Concentration (PNEC):

Not determined or not applicable.

Information on monitoring procedures:

Not determined or not applicable.

8.2 Exposure controls

Appropriate engineering controls:

Emergency eye wash stations and safety showers should be available in the immediate vicinity of use or handling. Provide adequate ventilation to maintain the airborne concentrations of vapor, mists, and/or dusts below the applicable workplace exposure limits, while observing recognized national standards (or equivalent).

Use appropriate personal protective equipment (see Section 8). Use only with adequate ventilation. Avoid breathing mist/vapor/spray/dust. Do not eat, drink, smoke, or use personal products when handling chemical substances. Avoid contact with skin, eyes and clothing. Use dust explosion proof electrical equipment and lighting. Avoid dust generation and dispersal of dust in air. Dust deposits should not be allowed to accumulate on surfaces. Clean dust residues at regular intervals. Do not use brooms or compressed air hoses to clean surfaces. Only use vacuums approved for dust collection. Use only nonsparking tools. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions such as electrical grounding and bonding or inner atmospheres. Keep containers tightly closed and grounded when not in use. Workers whose clothing may have been contaminated should change into non-contaminated clothing before leaving the work premises. Contaminated clothing should be segregated in such a manner so that there is no direct personal contact by personnel who handle, dispose or clean the clothing. Contaminated clothing should not be allowed out of the workplace. Wash affected areas thoroughly after handling. Keep away from incompatible materials (See Section 10).

Personal protection equipment

Eye and face protection:

Safety glasses or goggles. Use eye protection equipment that has been tested and approved by recognized national standards (or equivalent).

Skin and body protection:

Chemical resistant, impervious gloves approved by the appropriate standards. Gloves must be inspected prior to use. Avoid skin contact with used gloves. Appropriate techniques should be used to remove used gloves and contaminated clothing. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Ensure that all personal protective equipment is approved by

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recognized national standards (or equivalent).

Respiratory protection:

If engineering controls do not maintain airborne concentrations below the applicable workplace exposure limits, or to an acceptable level (if exposure limits have not been established), a respirator approved by recognized national standards (or equivalent) must be worn.

General hygienic measures:

When handling chemical products, do not eat, drink or smoke. Wash hands after handling, before breaks, and at the end of the workday. Avoid contact with skin, eyes and clothing. Wash contaminated clothing before reuse. Perform routine housekeeping.

Environmental exposure controls:

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.

Product (substance / mixture) related measures to prevent exposure:	Not determined or not applicable.
Instruction measures to prevent exposure:	Not determined or not applicable.
Organisational measures to prevent exposure:	Not determined or not applicable.
Technical measures to prevent exposure:	Not determined or not applicable.

Risk management measures to control exposure:

Not determined or not applicable.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance	Black Powder
Odor	Odorless
Odor threshold	Not determined or not available.
pH	Not determined or not available.
Melting point/freezing point	approx. 198 - 210 °C
Initial boiling point/range	Not determined or not available.
Flash point (closed cup)	Not determined or not available.
Evaporation rate	Not determined or not available.
Flammability (solid, gas)	Not a flammable solid according to UN transport regulations division 4.1 and GHS chapter 2.7.
Upper flammability/explosive limit	For solids not relevant for classification and labelling.
Lower flammability/explosive limit	For solids not relevant for classification and labelling.
Vapor pressure	Not determined or not available.
Vapor density	The product is a non-volatile solid.
Density	approx. 530 kg/m ³
Relative density	Not determined or not available.
Solubilities	Insoluble in water
Partition coefficient (n-octanol/water)	Not determined or not available.
Auto/Self-ignition temperature	approx. > 450 °C
Decomposition temperature	> 350 °C
Dynamic viscosity	not applicable, the product is a solid
Kinematic viscosity	not applicable, the product is a solid
Explosive properties	Not determined or not available.

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Oxidizing properties

Not determined or not available.

9.2 Other information

None.

SECTION 10: Stability and reactivity

10.1 Reactivity:

Not reactive under recommended handling and storage conditions.

10.2 Chemical stability:

Stable under recommended handling and storage conditions.

10.3 Possibility of hazardous reactions:

Hazardous reactions are not anticipated under recommended conditions of handling and storage.

10.4 Conditions to avoid:

Extreme heat, open flames, hot surfaces, sparks, static discharge, ignition sources, dust generation and accumulation and incompatible materials.

Temperature: 60 degrees Celsius

10.5 Incompatible materials:

Strong acids, oxidizing agents

10.6 Hazardous decomposition products:

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Assessment: Based on available data, the classification criteria are not met.

Product data: No data available.

Substance data: No data available.

Skin corrosion/irritation

Assessment: Based on available data, the classification criteria are not met.

Product data:

No data available.

Substance data: No data available.

Serious eye damage/irritation

Assessment: Based on available data, the classification criteria are not met.

Product data:

No data available.

Substance data: No data available.

Respiratory or skin sensitization

Assessment: Based on available data, the classification criteria are not met.

Product data:

Assessment of irritating effects: Irritation is possible when the product comes in contact with the skin, respiratory tract or the eyes. Thermal decomposition products of the substance can irritate the eyes, skin, and respiratory tract.

Assessment of sensitization: No reliable data were available concerning sensitization. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Substance data: No data available.

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Carcinogenicity

Assessment: Based on available data, the classification criteria are not met.

Product data: No data available.

Substance data: No data available.

International Agency for Research on Cancer (IARC): None of the ingredients are listed.

National Toxicology Program (NTP): None of the ingredients are listed.

Germ cell mutagenicity

Assessment: Based on available data, the classification criteria are not met.

Product data:

Assessment of mutagenicity: The chemical structure does not suggest a specific alert for such an effect.

Substance data: No data available.

Reproductive Toxicity

Assessment: Based on available data, the classification criteria are not met.

Product data:

Assessment of reproduction toxicity: No reliable data are available concerning reproduction toxicity.

Substance data: No data available.

Specific target organ toxicity (single exposure)

Assessment: Based on available data, the classification criteria are not met.

Product data:

Based on the available information there is no specific target organ toxicity to be expected after a single exposure.

Substance data: No data available.

Specific target organ toxicity (repeated exposure)

Assessment: Based on available data, the classification criteria are not met.

Product data:

No data available.

Substance data: No data available.

Aspiration toxicity

Assessment: Based on available data, the classification criteria are not met.

Product data:

No aspiration hazard expected.

Substance data: No data available.

Information on likely routes of exposure:

No data available.

Symptoms related to the physical, chemical and toxicological characteristics:

No data available.

Other information:

The product has not been tested. The statement has been derived from the properties of the individual components. Dust may cause mechanical irritation.

SECTION 12: Ecological information

12.1 Toxicity

Acute (short-term) toxicity

Assessment: Based on available data, the classification criteria are not met.

Product data: No data available.

Substance data: No data available.

Chronic (long-term) toxicity

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Assessment: Based on available data, the classification criteria are not met.

Product data: No data available.

Substance data: No data available.

12.2 Persistence and degradability

Product data: No data available.

Substance data: No data available.

12.3 Bioaccumulative potential

Product data: No data available.

Substance data: No data available.

12.4 Mobility in soil

Product data: No data available.

Substance data: No data available.

12.5 Results of PBT and vPvB assessment

Product data:

PBT assessment: This product does not contain any substances that are assessed to be a PBT.

vPvB assessment: This product does not contain any substances that are assessed to be a vPvB.

Substance data:

PBT assessment: This product does not contain any substances that are assessed to be a PBT.

vPvB assessment: This product does not contain any substances that are assessed to be a vPvB.

12.6 Other adverse effects: No data available.

12.7 Hazard to the ozone layer

Assessment: Based on available data, the classification criteria are not met.

Product data: No data available.

Substance data: No data available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

13.1.1 Product / Packaging disposal:

It is the responsibility of the waste generator to properly characterize all waste materials according to applicable regulatory entities.

Waste codes / waste designations according to LoW: Not determined or not available.

13.1.2 Waste treatment-relevant information: Not determined or not available.

13.1.3 Sewage disposal-relevant information: Not determined or not available.

13.1.4 Other disposal recommendations:

Contaminated packages: Dispose of in accordance with national, state and local regulations.

Recommend crushing, puncturing or other means to prevent unauthorized use of used containers.

SECTION 14: Transport information

International Carriage of Dangerous Goods by Road/Rail (ADR/RID)

UN number	Not regulated
UN proper shipping name	Not regulated
UN transport hazard class(es)	None
Packing group	None
Environmental hazards	None
Special precautions for user	None

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International Carriage of Dangerous Goods by Inland Waterways (ADN)

UN number	Not regulated
UN proper shipping name	Not regulated
UN transport hazard class(es)	None
Packing group	None
Environmental hazards	None
Special precautions for user	None

International Maritime Dangerous Goods (IMDG)

UN number	Not regulated
UN proper shipping name	Not regulated
UN transport hazard class(es)	None
Packing group	None
Environmental hazards	None
Special precautions for user	None

International Air Transport Association Dangerous Goods Regulations (IATA-DGR)

UN number	Not regulated
UN proper shipping name	Not regulated
UN transport hazard class(es)	None
Packing group	None
Environmental hazards	None
Special precautions for user	None

Transport in bulk according to Annex II of MARPOL and the IBC Code

Bulk Name	None
Ship type	None
Pollution category	None

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture.

European regulations

Inventory listing (EINECS): Not determined.

REACH SVHC candidate list: Not determined.

REACH SVHC Authorizations: Not determined.

REACH Restriction: Not determined.

Water hazard class (WGK) (Product): Not determined.

Water hazard class (WGK) (Substance): Not determined.

Other regulations

Germany TA Luft: Not determined.

Additional information: Not determined.

15.2 Chemical Safety Assessment

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No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

SECTION 16: Other information

Abbreviations and Acronyms: None

Disclaimer:

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End of Safety Data Sheet